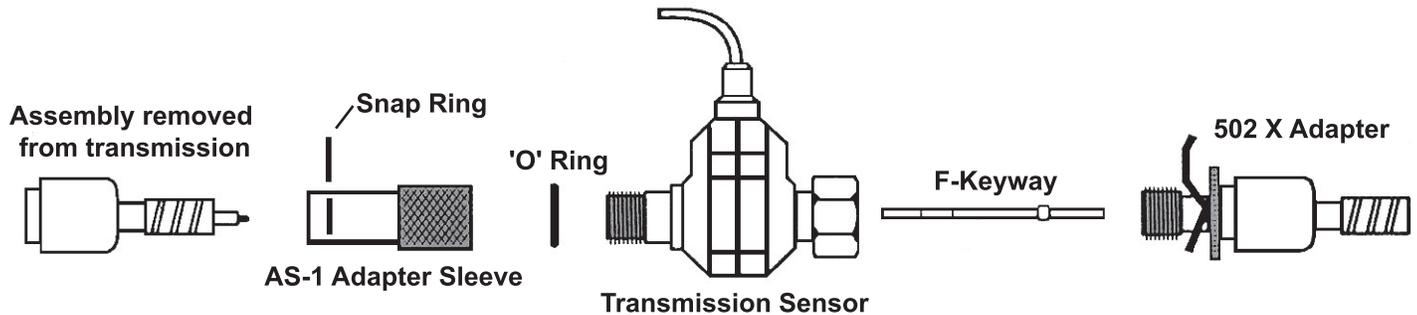




INSTALLATION INSTRUCTIONS

Ford Transmission Adapter Kit (RAC-F)



1. Remove existing speedometer cable assembly from the transmission.
2. Remove the gear retaining clip, gear, and 'O' Ring from the lower end of the speedometer cable assembly and re-install on the 502 X Adapter.
3. Insert the F-Keyway into the 502 X Adapter. Make sure the end fits into the square hole in the gear.
4. Remove the solid drive key (with brass ring) from the transmission sensor. Keep this key in a safe place as you may need it when using the transmission sensor on a different vehicle.
5. Slide the Transmission Sensor onto the F-Keyway and thread the sensor onto the 502 X Adapter. As a check, place the solid drive key into the opposite end of the sensor and turn by hand to insure the gear turns freely.
6. Insert the assembled 502 X and Transmission Sensor into the transmission and secure in place using the original bolt.
7. Slide the AS-1 Adapter Sleeve onto the lower end of the original cable assembly (that is where you removed the nylon gear) and snap the Retainer Clip in place.
8. Place the 'O' Ring supplied in the kit onto the tip of the Transmission Sensor and tighten the AS-1 Sleeve/Cable Assembly on to the Transmission Sensor. Make sure the square tip of the speedometer cable engages into the square hole in the transmission sensor. Tighten hand-tight.

NOTE: If you have a clearance problem, you may need the optional extension cable.